

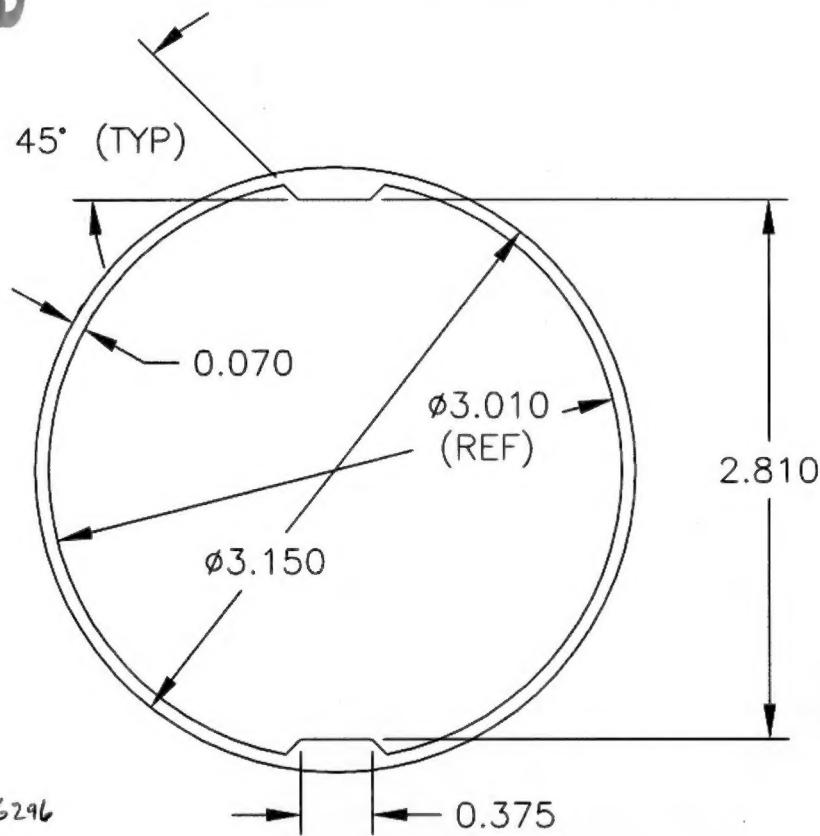
**DART**

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DESIGN	DRAWN BY	DART AEROSPACE USA, INC. BELLEVUE, WA		
CHECKED	APPROVED	DRAWING NO.	REV. A	
CP	RF	D2914	SHEET 1 OF 1	
DATE		TITLE	SCALE	
99.09.14		EXTRUSION	1:1	
A	99.09.14	NEW ISSUE		
A1	01.04.17	ADD NOTE #7	# CP	

**RELEASED**

99.09.28 DS



\* CAN ALSO BE  
MANUFACTURED USING  
CARADON INDALEX DIE MH-36296

#### GENERAL NOTES

1. MANUFACTURED WITH ~~CARADON INDALEX~~ DIE # TBD DAA-897126 UP <sup>00.06.08</sup>  
 2. MATERIAL: 6061-T6 (QQ-A-200/8)
   
 MINIMUM YIELD TENSILE STRENGTH = 35 ksi
   
 MINIMUM ULTIMATE TENSILE STRENGTH = 40 ksi
   
 MINIMUM ELONGATION = 8 %
   
 A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE ABOVE MINIMUM MECHANICAL PROPERTIES.
   
 3. BREAK ALL SHARP CORNERS 0.010 MAX.
   
 4. NO TOOLING MARKS.
   
 5. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
   
 6. ALL DIMENSIONS ARE IN INCHES.
   
 7. PART NUMBER IS D2914-XXX WHERE XXX IS CUT LENGTH IN INCHES (EG. D2914-142 IS 142" LONG)